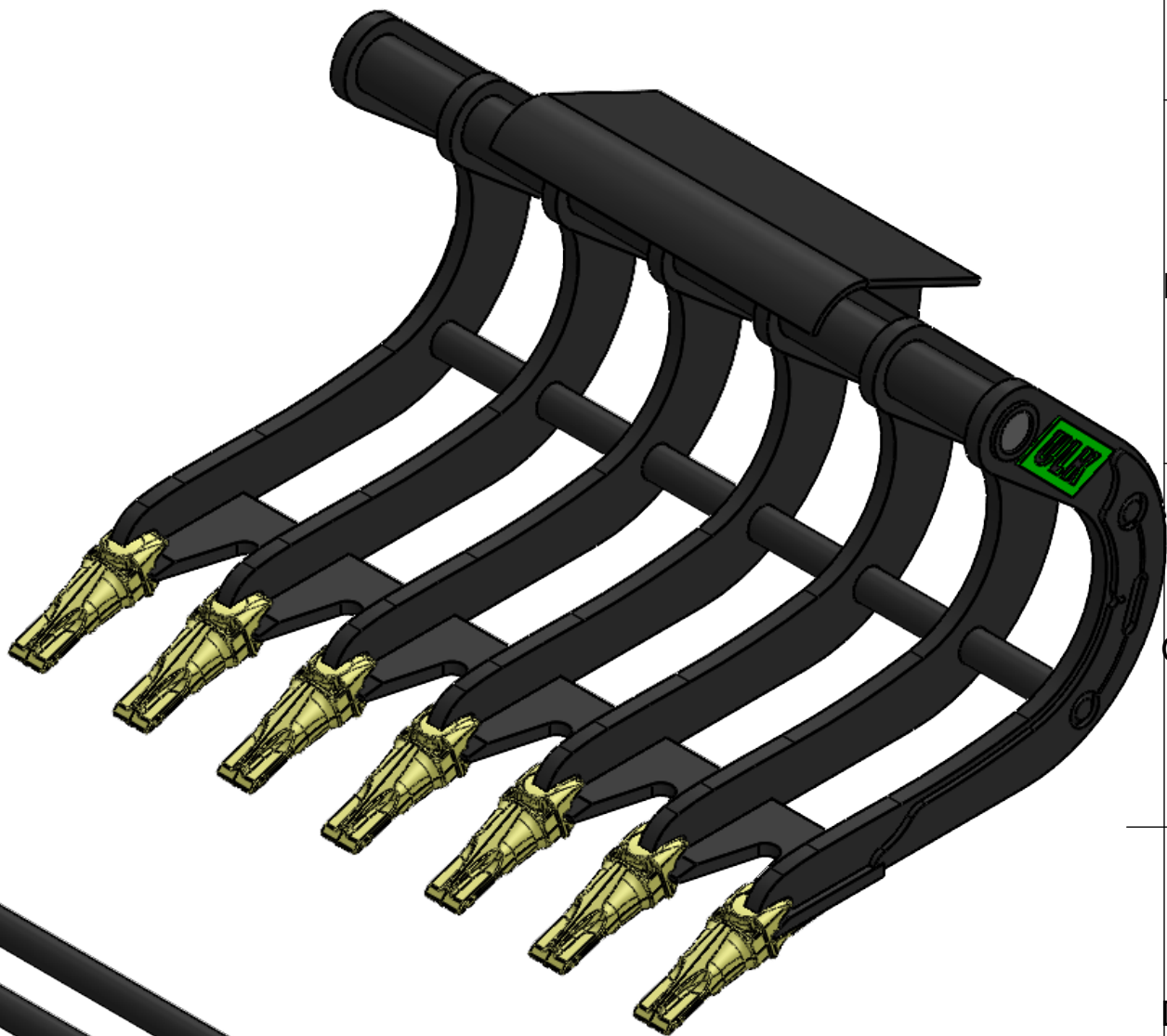
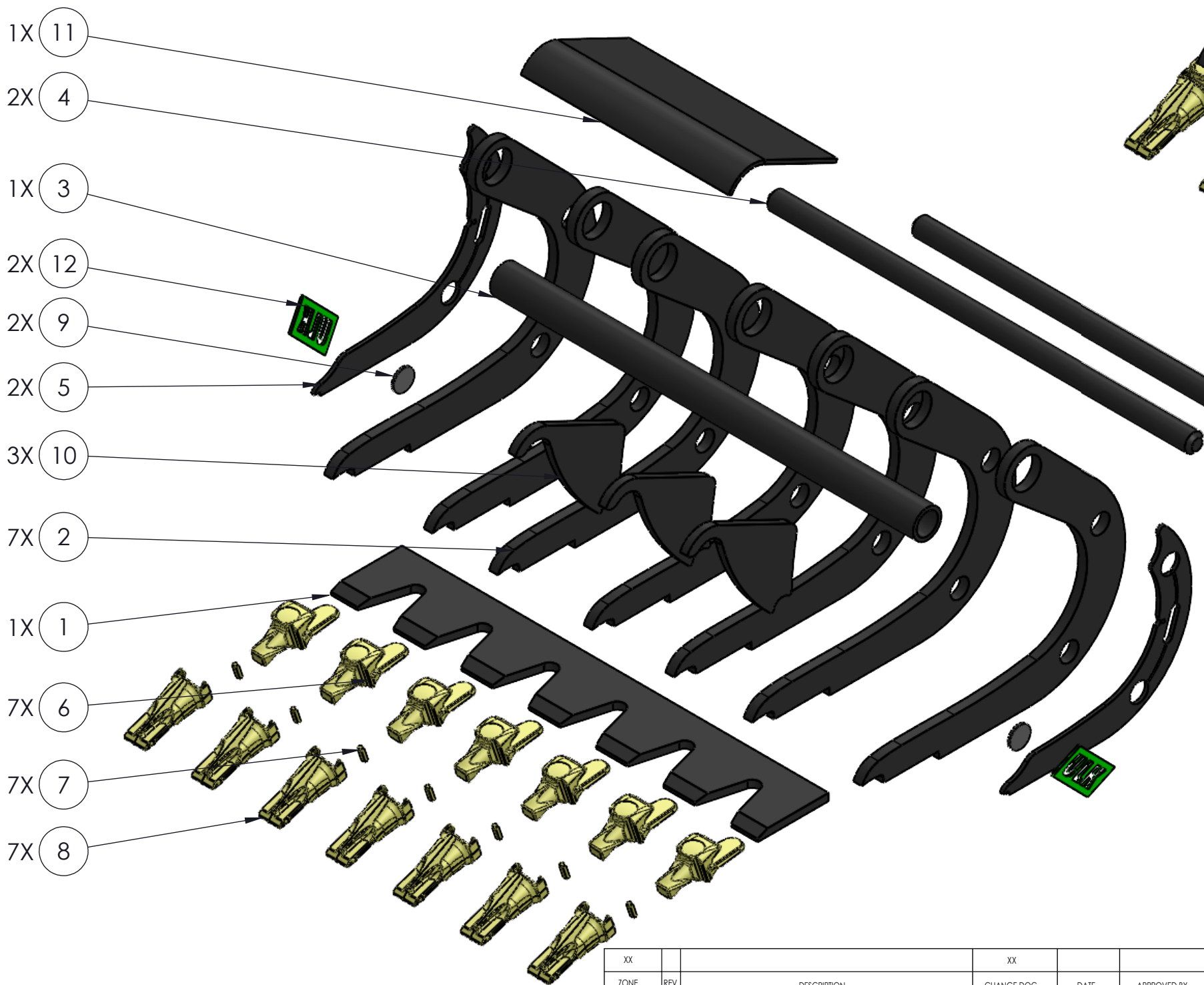


ITEM NO.	PART NUMBER	DESCRIPTION	Dxf name	QTY.	Weight
1	GF810-005	CUTTING EDGE 1000X200X20	E350-20mmx1-GF810-005	1	28.70
2	GF810-002	TYNE	E350-25mmx7-GF810-002	7	21.36
3	GF810-001	TUBE ID60xOD80xL985		1	20.41
4	GF810-003	ROUND BAR		2	18.20
5	GF810-004	REINFORCEMENT BEAM	E350-10mmx2-GF810-004	2	3.87
6	833-V19	ESCO V19 TOOTH ADAPTER		7	3.2
7	V19PN	ESCO V17 TOOTH PIN		7	0.0
8	V19SYL	ESCO SUPER-V TOOTH POINTER V19		7	2.3
9	GF810-0012	END CAP	E350-6mmX2-GF810-0012	2	0.1
10	GF810-006	TOP SUPPORT PLATE	E350-20mmx3-GF810-006	3	5.66
11	GF810-007	TOP BEND PLATE	E350-15mmx1-GF810-007	1	15.42
12	GF810-0013	ULK LOGO	E350-6mmx2-GF810-0013	2	0.34



	MACHINING TOLERANCES: 0 ±0.50mm 0.0mm ±0.30mm 0.00mm ±0.20mm 0.000mm ±0.10mm ANGULAR: ±0.50 SURFACE FINISH Ra 3.2 MICRO mm U.N.O. BREAK ALL SHARP CORNERS TO 0.2-0.4x45° ALL DIMENSIONS ARE IN MM. TIGHTENING TORQUES ACCRODING TO EG-002- U.O.N		FABRICATION TOLERANCES LINEAR DIMENSIONS 0 to 500mm ±0.5mm LINEAR DIMENSIONS 501mm to 1500mm ±1.0mm LINEAR DIMENSIONS > 1501mm TO BE WITHIN ±2.0mm ANGULAR ±0.5mm PLATE THICKNESS & SECTION SIZE TO BE WITHIN NORMAL AS1365 TOLERANCES U.O.N. WELDING SYMBOLS AND WELDING ACCORDING TO AS 1554.1:2014 ALL WELD SIZES ARE FINAL ALL INSPECTIONS TO BE VISUAL & DIMENSIONAL U.O.N. SURFACE PROTECTION AS PER PROJECT SPECIFICATION		
	TITLE: ULK RAKE ATTCHMENT-1200MM WIDE 8-10T		DO NOT SCALE DRAWING IF IN DOUBT, ASK SCALE: 1:20 		
	DRW BY: HK	13/01/2026	DWG No. GF810-01	MAT'L : REFER BOM	WEIGHT (KGS): 314.5
	CKD & APP BY:			SIZE: A4	SHEETS: 1 OF 2
This design or drawing is the property of ULK and must not be used, reproduced, copied or disclosed wholly or in part without the written permission of ULK. PROPRIETRY, CONFIDENTIAL & COPYRIGHT ©					

XX		XX			
ZONE	REV.	DESCRIPTION	CHANGE DOC.	DATE	APPROVED BY

