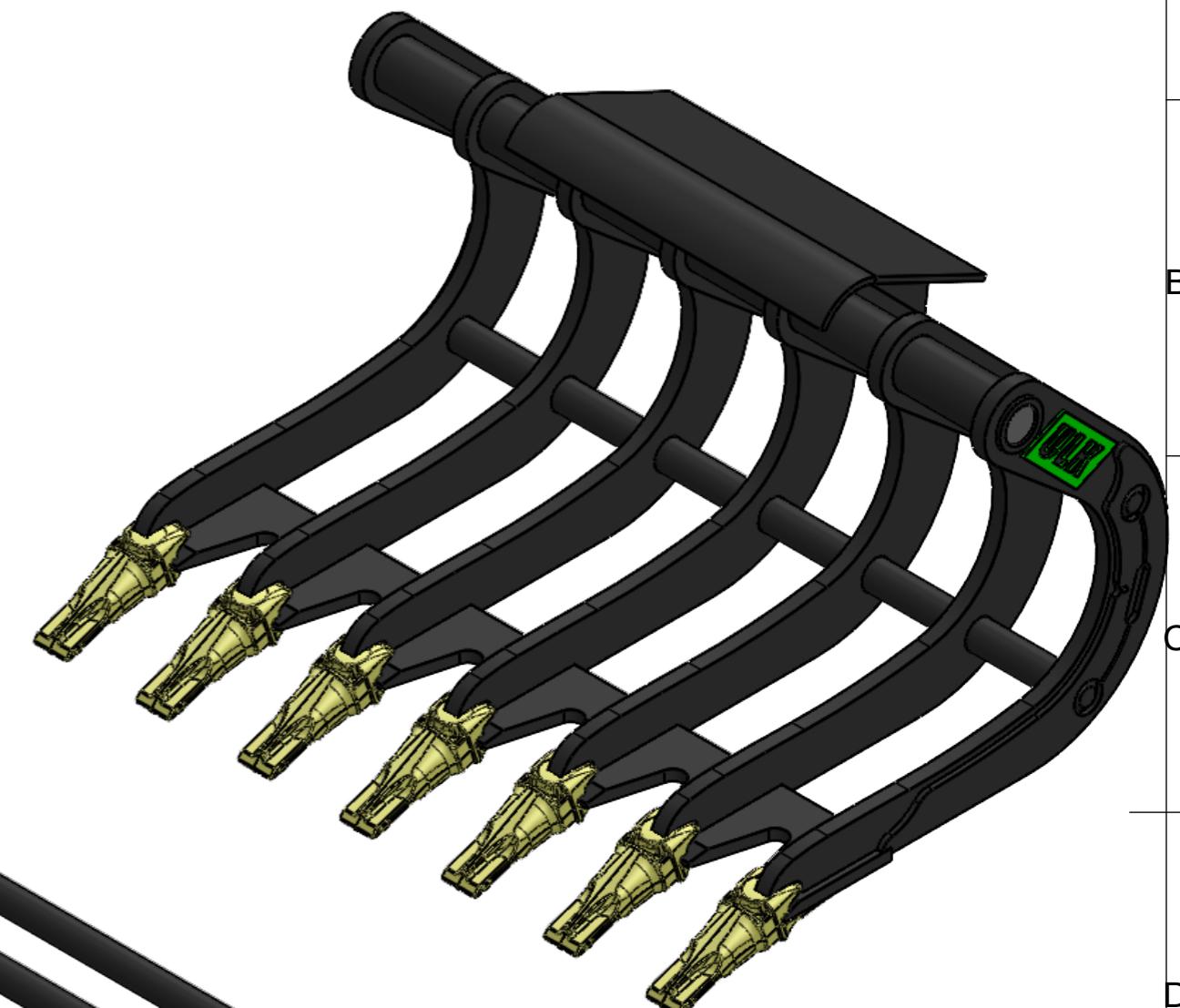
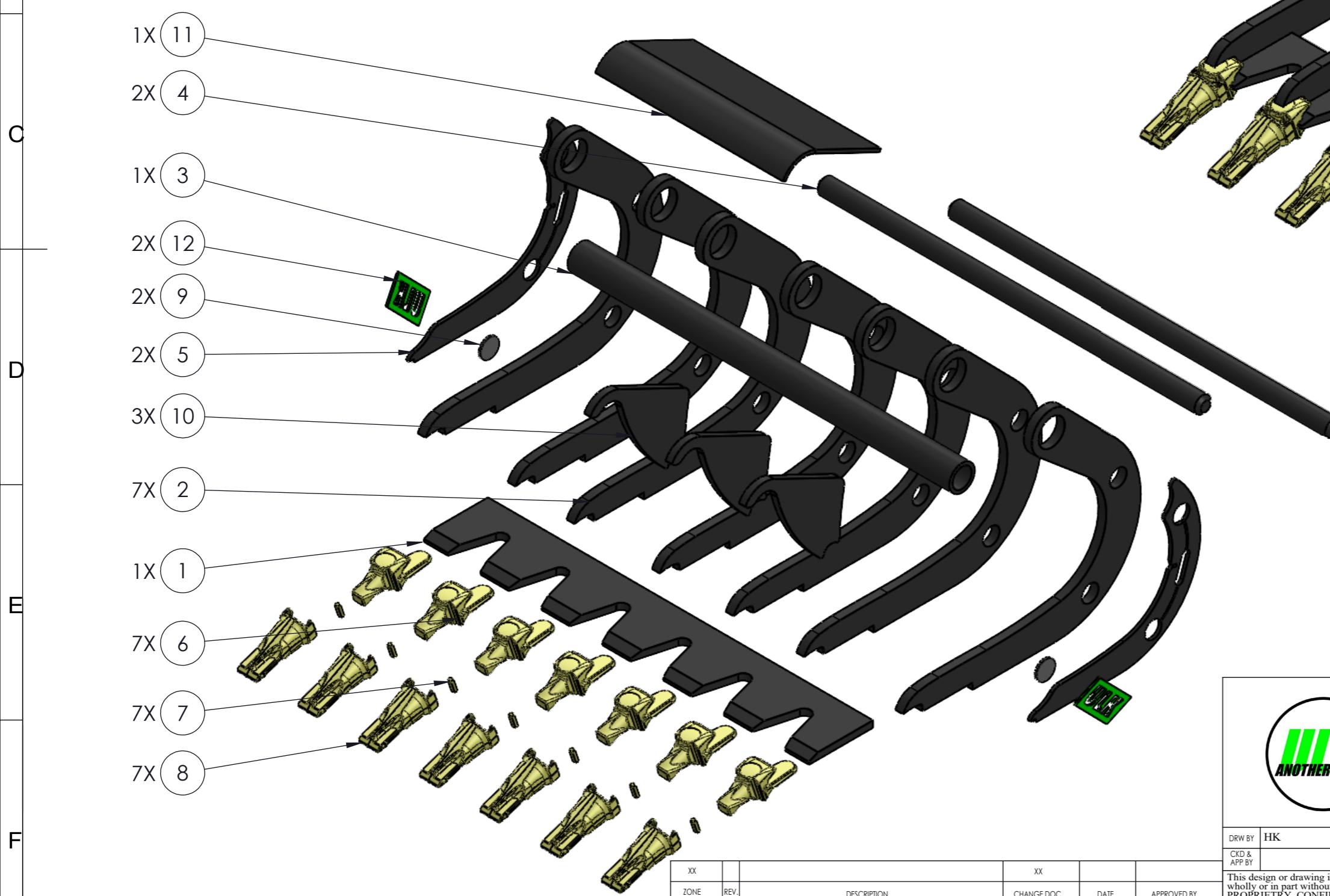


1	2	3	4	5	6	7	8
ITEM NO.	PART NUMBER	DESCRIPTION	Dxf name	QTY.	Weight		
1	GF810-005	CUTTING EDGE 1000X200X20	E350-20mmx1-GF810-005	1	28.70		
2	GF810-002	TYNE	E350-25mmx7-GF810-002	7	21.36		
3	GF810-001	TUBE ID60xOD80xL985		1	20.41		
4	GF810-003	ROUND BAR		2	18.20		
5	GF810-004	REINFORCEMENT BEAM	E350-10mmx2-GF810-004	2	3.87		
6	833-V19	ESCO V19 TOOTH ADAPTER		7	3.2		
7	V19PN	ESCO V17 TOOTH PIN		7	0.0		
8	V19SYL	ESCO SUPER-V TOOTH POINTER V19		7	2.3		
9	GF810-0012	END CAP	E350-6mmX2-GF810-0012	2	0.1		
10	GF810-006	TOP SUPPORT PLATE	E350-20mmx3-GF810-006	3	5.66		
11	GF810-007	TOP BEND PLATE	E350-15mmx1-GF810-007	1	15.42		
12	GF810-0013	ULK LOGO	E350-6mmx2-GF810-0013	2	0.34		



			MACHINING TOLERANCES: 0: ±0.50mm 0.00mm: ±0.30mm 0.00mm: ±0.20mm 0.000mm: ±0.10mm ANGULAR: ±0.50 SURFACE FINISH Ra 3.2 MICRO mm U.N.O. BREAK ALL SHARP CORNERS TO 0.2-0.4x45° ALL DIMENSIONS ARE IN MM. TIGHTENING TORQUES ACCORDING TO EG-002- U.O.N		FABRICATION TOLERANCES LINEAR DIMENSIONS 0 to 500mm: ±0.5mm LINEAR DIMENSIONS 501mm to 1500mm: ±1.0mm LINEAR DIMENSIONS > 1501mm TO BE WITHIN ±2.0mm ANGULAR: ±0.5mm PLATE THICKNESS & SECTION SIZE TO BE WITHIN NORMAL AS1365 TOLERANCES U.O.N. WELDING SYMBOLS AND WELDING ACCORDING TO AS 1554.1:2014 ALL WELD SIZES ARE FINAL. ALL INSPECTIONS TO BE VISUAL & DIMENSIONAL U.O.N. SURFACE PROTECTION AS PER PROJECT SPECIFICATION		
TITLE: ULK RAKE ATTACHMENT-1200MM WIDE 8-10T			DO NOT SCALE DRAWING IF IN DOUBT, ASK SCALE: 1:20				
DRW BY	HK	13/01/2026	DWG No. GF810-01		MAT'L :	WEIGHT (KGS):	
CKD & APP BY					REFER BOM	314.5	
This design or drawing is the property of ULK and must not be used, reproduced, copied or disclosed wholly or in part without the written permission of ULK. PROPRIETY, CONFIDENTIAL & COPYRIGHT ©						SIZE: A4	Sheets: 1 OF 2
XX			XX				
ZONE	REV.	DESCRIPTION	CHANGE DOC.	DATE	APPROVED BY		

